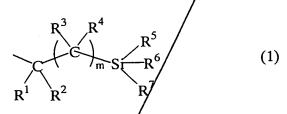
1. A polymer having silicon-containing groups of the general formula (1):



wherein R^1 to R^4 each are independently hydrogen or a straight, branched or cyclic alkyl group of 1 to 20 carbon atoms, or R^1 and R^2 , taken together, may form an aliphatic hydrocarbon ring in which $-CH_2$ - may be substituted with a $-Si(R^8)_2$ - group, and R^3 and R^4 , taken together, may form an aliphatic hydrocarbon ring in which $-CH_2$ - may be substituted with a $-Si(R^8)_2$ - group,

 R^5 to R^7 each are independently a straight, branched or cyclic alkyl or fluorinated alkyl group of 1 to 20 carbon atoms or aryl group of 6 to 20 carbon atoms,

 $\ensuremath{\text{R}^8}$ is independently a straight or branched alkyl group of 1 to 4 carbon atoms, and

m is 1 or /2.

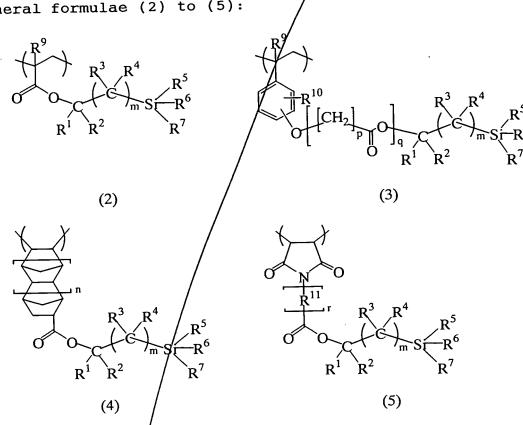
2. The polymer of claim 1 wherein hydrogen atoms of hydroxyl groups on a carboxylic acid, alcohol or phenol are substituted with the silicon-containing groups of the general formula (1).

20

10

15

3. A polymer comprising recurring units of one of the general formulae (2) to (5):



wherein R^1 to R^4 each are independently hydrogen or a straight, branched or cyclic alkyl group of 1 to 20 carbon atoms, or R^1 and R^2 , taken together, may form an aliphatic hydrocarbon ring in which $-CH_2$ - may be substituted with a $-Si(R^8)_2$ - group, and R^3 and R^4 , taken together, may form an aliphatic hydrocarbon ring in which $-CH_2$ - may be substituted with a $-Si(R^8)_2$ - group,

 R^5 to R^7 each are independently a straight, branched or cyclic alkyl or fluorinated alkyl group of 1 to 20 carbon atoms or aryl group of 6 to 20 carbon atoms,

 R^8 is/independently a straight or branched alkyl group of 1 to 4 carbon atoms,

 R^9 is hydrogen, a straight, branched or cyclic alkyl group of 1 to 20 carbon atoms, or $CH_2CO_2R^{12},$

 R^{10} /is hydrogen or a straight, branched or cyclic alkyl group of 1 to 20 carbon atoms,

Sel Sel

10

CF1

T.

C.

 ${\bf R}^{11}$ is a straight, branched or cyclic alkylene group of 1 to 10 carbon atoms,

 R^{12} is hydrogen or a straight, branched or cyclic alkyl group of 1 to 20 carbon atoms,

m is 1 or 2 n is a number of 0 to 5, p is a number of 1 to 5, each of q and r is 0 or 1.

- 4. A chemically amplified positive resist composition comprising:
 - (A) the polymer of claim 1,
 - (B) a photoacid generator, and
 - (C) an organic solvent.
- 5. The resist composition of claim 4 further comprising a basic compound.
- 6. A chemically amplified positive resist composition comprising:
 - (A) the polymer of claim 1,
 - (B) a photoacid generator,
 - (C) an organic solvent, and
- (D) a dissolution rate inhibitor having an acid labile group.
- 7. The resist composition of claim 6 further comprising a basic compound.
 - 8. A process for forming a pattern, comprising the steps of:

applying the positive resist composition of claim 4 onto an organic film on a substrate to form a coating,

prebaking the coating to form a resist film,

exposing the resist film in a pattern circuit region to radiation

post-exposure baking the resist film,

Sul 30

35

developing the resist film with an aqueous alkaline solution to dissolve away the exposed area, thereby forming a resist pattern, and

processing the organic film with an oxygen plasma generated by a dry etching apparatus.

add a 3